



GROUT FILLED CONCRETE BLOCK WALL  
HINGE SIDE ELEVATION

LIMIT UNLESS OTHERWISE NOTED  
FRACT.±1/16" DEC.DIM.±.010 ANGULAR±1°

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THIS DRAWING CONTAINS FIELD INSTALLED PARTS & INSTALLATION DETAILS

- NOTE:
- CORE TO BE FILLED WITH 3/8"Ø MAX. SIZE AGGREGATE WITH 3,000 PSI CONCRETE WITH 7" TO 9" SLUMP.
  - FILL 1 BLOCK BEYOND THE STEEL PLATE AND 2 ROWS ABOVE & BELOW ALL STEEL.
  - DO NOT HAVE AN ANCHOR CLOSER THAN 3" TO EDGE OF CONCRETE.
  - CONCRETE TO CURE A MINIMUM OF 7 DAYS BEFORE ANCHORING.
  - ANCHOR SYSTEM MUST BE DESIGNED BY OTHERS TO RESIST THE LOADING SHOWN ON DRAWING.
  - FLANGE WIDTHS & ANGLE SIZES ARE MINIMUMS REQUIRED. LARGER SIZES MAY BE USED. PLATES ARE A36 STEEL. ALL FRAME STEEL NOT BY EPD.

3			
2			
1			
REV.	DESCRIPTION	DATE	DR. BY:

Q.C. REVIEWED BY: \_\_\_\_\_  
DRAWN BY: \_\_\_\_\_ DATE: \_\_\_\_\_ CHKD: \_\_\_\_\_

FRAME TEMPLATE WITH  
HARDWARE WELDING DETAIL  
FOUR FOLD HYDRAULIC, 6" OFFSET,  
FILLED BLOCK STEEL FRAME

JOB NAME: \_\_\_\_\_  
CUSTOMER: \_\_\_\_\_  
ARCHITECT: \_\_\_\_\_  
JOB SITE: \_\_\_\_\_



**ELECTRIC  
POWER DOOR**

522 West 27th Street, Hibbing, Minnesota 55746  
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SCALE	CUST. ORDER NO.	JOB NO.	Drawing NO.
NTS			4.1

ACAD STORAGE NO. \_\_\_\_\_