



*Engineering in motion*

**SECTION 08350**

**MANUAL FOUR FOLD DOORS**  
**MODEL 41 – GLAZED**

**PART 1 – GENERAL**

**1.01 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division-1 Specification Sections, apply to the Work of this Section.

**1.02 SUMMARY**

- A. This Section describes the requirements for providing manual four-fold doors as shown on the Drawings and as specified.
- B. Provide complete operating door assemblies including door sections, guides, hardware, and installation accessories.
- C. Concrete or grout work is specified in Division 3, and is by others.
- D. Opening framing is specified in Division 5, and is by others.
- E. Finish painting is specified in Division 9, and is by others.

**NOTE: Be sure to specify work in Division 3, 5, 9, and any others.**

**1.03 SUBMITTAL**

- A. General: Submit the following in accordance with Conditions of Contract and Division 1 Specification Sections.
- B. Product Data: Submit manufacturer's product data, roughing-in diagrams, and installation instructions for each type and size of manual four-fold door. Provide operating instructions and maintenance information.
- C. Shop Drawing: Show construction details; clearance requirements, metal gauges, finish, and interface requirements for Work of other Sections of this Specification.

- D. Door Manufacturer shall submit a reference list including names and telephone numbers of five (5) successful installations of this type within the past two (2) years.

#### **1.04 QUALITY ASSURANCE**

- A. Furnish each manual four fold door as a complete unit produced by one manufacturer, including hardware, accessories, mounting and installation components.
- B. Door manufacturer shall have at least 10 years experience in manufacturing doors of the type specified.
- C. Single Source: Furnish manual four-fold door units by one manufacturer for entire Project.
- D. Inserts and Anchorages: Furnish setting drawings and information for installation of anchorage devices. Coordinate delivery with other Work to avoid delay. See concrete and masonry Sections of these Specifications for installation of inserts and anchorage devices.
- E. Design Criteria: The door panels will be designed such that they will not deflect more than  $L/120$  of their span under a minimum windload of 20 pounds per square foot with calculations based on the premise that the door panels are supported on the two non-spanning edges. Loads shall be applied to the vertical perimeter members. Door components shall be designed in accordance with the following specifications of latest adoption:
  - 1. Shapes, Plates, and Bars – AISC Specification for the design, fabrication, and erection of structural steel for buildings.  
  
**\*\*Check Local Codes for actual wind loads\*\***
- F. Submit written certification verifying door assembly ability to support specified loads.

### **PART 2 – PRODUCTS**

#### **2.01 MANUFACTURER**

- A. Project design is based on materials and systems of:  
  
Electric Power Door, 522 West 27<sup>th</sup> Street, Hibbing, MN 55746, 1-800-346-5760, [www.electricpowerdoor.com](http://www.electricpowerdoor.com)
- B. Similar materials and systems of other manufacturers will be considered for substitution, providing that all items of the specification are complied with and subject to the requirements Division 1, “Substitutions”.

## 2.02 MATERIALS AND FABRICATION

- A. General: Comply with the following standards for forms and type of materials for required items of work.
1. Steel Tubing, Electric Welded: ASTM A513
  2. Steel Tubing, Structural Welded: ASTM A500 Grade B
  3. Structural Shapes and plates: ASTM A36
  4. Castings, Cast Iron: ASTM A48
  5. Face Sheets: Steel sheet metal, flat, hot rolled, 14 gauge minimum ASTM A1011
  6. Glazing: ¼” Clear Tempered Glass. **Specify other glazing type if required.**
- B. Door Panel Construction: Custom metal fabrications as indicated.
1. Door panel frames will have both horizontal and vertical structural framing, and shall be constructed of standard structural steel, square steel tubing, or rectangular steel tubing sections of ample size and strength for loads and stresses imposed under the specified conditions. Minimum steel tube thickness of the vertical perimeter members shall be 14 gauge. Interior door panel frame members shall be steel tubing spaced at no more than 2’-0” on center and shall run horizontally. Pan style construction will not be allowed.
  2. Door panel frames shall be of welded construction and all joints shall develop the full strength of the framing members. Frame members shall be true to dimension and square in all directions and shall not be bowed, warped, or out of line by more than 1/8” in 20 feet.
  3. Unglazed portions of the door panel frames shall be sheeted on both sides with 14 gauge flat hot rolled steel which is welded to the door panel frame. All exposed seams of the door panel sheeting shall be caulked with adhesive caulk after fabrication and prior to prime painting.
  4. Unglazed portions of the door sections shall be insulated with a minimum of 2” of fibrous glass batt-type insulation providing a U-value of .12 or less. The insulating material shall be fitted to cover the entire surface of the door panel between the structural members.
  5. Provide ¼” clear tempered glass as shown on the drawings. **Specify other glazing type if required.**
  6. Exposed welds and welds which interfere with the installation of various parts shall be ground smooth.

## 2.03

### HARDWARE

- A. Provide hardware necessary for a complete installation. Hardware shall be heavy duty type, including all bolts and fittings for the hardware as follows:
1. Door Guides:
    - a. For doors up to 16'-0" wide: The door guides shall be an upside down channel shape fabricated from 3/16" thick steel plate. Include wall support brackets. Guides shall be capable of being mounted within 4-1/2" of headroom.
    - b. For doors 16'-0" or wider: The door guides shall be steel "S" beams S4 x 7.7 minimum. Include wall support brackets. Guides shall be capable of being mounted within 9" of headroom.
  2. Guide Roller Assemblies:
    - a. For doors up to 16'-0" wide: The door shall have a minimum of two anti-friction bearing guide rollers. The guide rollers shall be of sufficient size to transmit the wind load from the door panel to the steel door guides.
    - b. For doors 16'-0" or wider: The door shall have a minimum of two anti-friction guide roller assemblies. The guide roller assemblies shall be of sufficient size to transmit the wind load from the door panels to the steel door guides. Provide two (2) 3" diameter minimum rollers in each assembly with bearings to take vertical load and four (4) 1" diameter minimum steel rollers which take the horizontal load.
  3. Jamb Hinges: Door shall be complete with shop-applied strap type jamb hinges. Jamb hinge seams must be welded. Each hinge shall be supported on roller bearings. Hinges shall be through bolted on panel. Grease zerk fittings shall be provided on all hinges for greasing hinge pintles.
  4. Hinge Pintles: Jamb hinges shall have continuous 7/8" diameter steel pintles the full height of the opening. Pintles shall be stainless steel on exterior mounted applications.
  5. Fold Hinges: Door shall be complete with strap type fold hinges. Fold hinge seams must be welded. Fold hinges shall be of dual capture design and have no less than two (2) shear planes. Fold hinges shall be equipped with a hinge pin with grease chase and grease zerk for lubrication. All fold hinges shall be equipped with two (2) roller bearings.
  6. Weatherstrip: Doors shall be completely weather stripped with snap-on type weather seal at the jambs and head, cloth inserted rubber sweep at

sill, combination reversing edge and rubber seal at meeting edges, and sponge rubber and metal astragal between door sections.

7. Door Pulls: Provide heavy duty pull handles for operation of door.
8. Cane Bolts: Provide two (2) heavy-duty surface mounted cane bolts at the sill to hold the door in the closed position.
9. Chain Pulls: Provide two (2) heavy duty surface mounted chain bolts at the head to hold the door in the closed position.

## **2.04 SHOP FINISHING**

- A. General: Thoroughly clean, pre-treat and prime surfaces of door assembly including fixed panels, trim, support, and closure pieces.
  1. Pre-treatment: As required by primer manufacturer.
  2. Primer must be compatible with field finish coating as specified in Division 9.

## **PART 3 – EXECUTION**

### **3.01 INSPECTION**

- A. Verify that conditions are satisfactory for installation of manual four fold doors.
- B. Do not proceed with the Work of this Section until unsatisfactory conditions have been corrected.

### **3.02 INSTALLATION**

- A. The installation of doors shall be by a Door Company that is factory trained and certified by the door manufacturer or supervised by an authorized representative of the door manufacturer.
- B. Install door and operating equipment complete with necessary hardware, jamb and head weather strips, anchors, inserts, hangers, and equipment supports in accordance with final Shop Drawings, manufacturer's instructions, and as specified herein.
- C. Upon completion of installation including work by other trades, lubricate, test and adjust doors to operate easily, free from warp, twist, or distortion and fitting weathertight for entire perimeter.