



GROUT FILLED CONCRETE BLOCK WALL
HINGE SIDE ELEVATION

LIMIT UNLESS OTHERWISE NOTED
FRACT. ±1/16" DEC.DIM. ±.010 ANGULAR ±1°

THE DRAWING IS LOANED WITH THE EXPRESSED AGREEMENT THAT THE DRAWING AND INFORMATION THEREIN CONTAINED ARE THE PROPERTY OF ELECTRIC POWER DOOR AND WILL NOT BE REPRODUCED OR COPIED IN WHOLE OR IN PART NOR USED FOR THE FABRICATION OR CONSTRUCTION OF MATERIALS EXCEPT UPON THE WRITTEN PERMISSION OF ELECTRIC POWER DOOR FIRST OBTAINED AND SPECIFIC AS TO USE. THE ACCEPTANCE OF THIS DRAWING WILL BE CONSTRUED AS THE ACCEPTANCE OF THE FOREGOING AGREEMENT.

THIS DRAWING CONTAINS FIELD INSTALLED PARTS & INSTALLATION DETAILS

- NOTE:
- CORE TO BE FILLED WITH 3/8" Ø MAX. SIZE AGGREGATE WITH 3,000 PSI CONCRETE WITH 7" TO 9" SLUMP.
 - FILL 1 BLOCK BEYOND THE STEEL PLATE AND 2 ROWS ABOVE & BELOW ALL STEEL.
 - DO NOT HAVE AN ANCHOR CLOSER THAN 3" TO EDGE OF CONCRETE.
 - CONCRETE TO CURE A MINIMUM OF 7 DAYS BEFORE ANCHORING.
 - ANCHOR SYSTEM MUST BE DESIGNED BY OTHERS TO RESIST THE LOADING SHOWN ON DRAWING.
 - FLANGE WIDTHS & ANGLE SIZES ARE MINIMUMS REQUIRED. LARGER SIZES MAY BE USED. PLATES ARE A36 STEEL. ALL FRAME STEEL NOT BY EPD.

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2			
1			
REV.	DESCRIPTION	DATE	DR. BY:

Q.C. REVIEWED BY: _____
DRAWN BY: _____ DATE: _____ CHKD: _____

FRAME TEMPLATE WITH
HARDWARE WELDING DETAIL
FOUR FOLD HYDRAULIC, 6" OFFSET,
FILLED BLOCK STEEL FRAME

JOB NAME: _____
CUSTOMER: _____
ARCHITECT: _____
JOB SITE: _____



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SCALE	CUST. ORDER NO.	JOB NO.	Drawing NO.
NTS			4.1
ACAD STORAGE NO.			